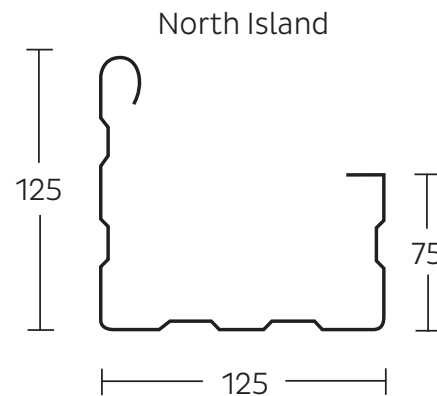
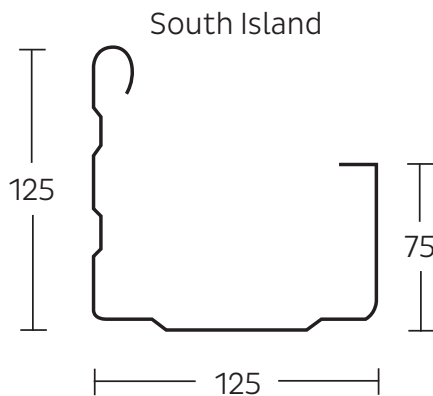


PRODUCT TECHNICAL STATEMENT

RECOMMENDED PRODUCT/DESIGN USE

- **Applications:** Residential / Commercial
- **Materials:** Steel 0.55mm G300
Aluminum 0.90mm H34
Copper 0.55mm 1/2 hard
Stainless steel – refer Dimond
- **Colours:** Available in pre-painted ColorCote® ZinaCore™, MagnaFlow™ and AlumiGard® COLORSTEEL® MAXAM™ and Altimate®. Refer to www.colorcote.co.nz and www.colorsteel.co.nz
- **Durability:** All material selections must be compatible with the prevailing environmental conditions and adjacent materials. Areas not naturally exposed to rain will require scheduled maintenance.

ENVIRONMENTAL PRODUCT DECLARATION

Dimond Roofing® has been implementing green building principles across the industry for several years now and has developed a fully realised environmental sustainability pathway to reach our goal of reducing our carbon emissions by 30% by 2030. Dimond Roofing® has met the criteria for “Level A” certification for the Global GreenTag™ GreenRate™ ecolabel and as part of Dimond’s Toitū carbonreduce® accreditation, essential Scope 1 & 2 emissions, are being measured as well as voluntarily measuring Scope 3 emissions.

Dimond Roofing® profiles are accredited with Eco Choice Aotearoa when manufactured from COLORSTEEL®. All manufacturing sites have been Audited by NZ Steel.

Dimond Roofing® recycle all steel scrap waste and offcuts which can then be remelted down and reused in other steel-based products. At the end of its useful life as a roofing profile can be recycled back by remelted down.

NEW ZEALAND BUILDING CODE COMPLIANCE

When used in accordance with Dimond Roofing installation and maintenance requirements, facilitate with meeting the following provisions of the NZBC:

- **B1 Structure:** Performance clauses B1.3.1, B1.3.2, B1.3.3 (a) (b) (c) (g) (h), B1.3.4 (b) and (d)
- **B2 Durability:** Performance clauses B2.3.1(b) and (c)
- **C3 Fire affecting areas beyond the fire source:** Performance clauses C3.4(a) and C3.9
- **E2 External moisture:** Performance clauses E2.3.1 and E2.3.2
- **F2 Hazardous building materials:** Performance clause F2.3.1
- **G12 Water Supplies:** Performance clauses G12.3.1 and G12.3.2

To comply with the performance clauses of NZBC E2 all cladding to be installed in accordance with:

- Acceptable Solutions NZS E2/AS1 or an Acceptable Alternative Solution
- MZ Metal Roofing Manufacturers Code of Practice
- Dimond Roofing Specification; details available on www.dimond.co.nz

Dimond Roofing is not subject to any warning or ban under section 26 of the Building Act 2004.

MAINTENANCE

In general, NZ metal roofing materials exposed to rain washing can be expected to comply with NZBC B2 without manual washing, or replacement of protective finishes.

Areas not directly exposed to rain, such as soffits, wall cladding under eaves, the undersides of gutters, fascia's, and

sheltered areas like garage doors, will require scheduled maintenance.

Refer to ColorCote® Minimum Maintenance Schedule and COLORSTEEL® Maintenance Recommendations Brochure.

Effective cross-sectional area (with 15mm free board)	7500mm ²	
Flow capacity	112 litres/min	
Minimum recommended fall	1:500	= 2mm in 1m
Minimum downpipe	Circular	80mm

Catchment area per downpipe based on the above flow capacity is given in Table below to determine the Rainfall Intensity to be used.

Rainfall Intensity, I (mm/hr)	50	60	70	80	90	100	120	140	160	180	200
Catchment Area per downpipe Ac (m ²)	134	111	96	84	75	67	56	48	42	37	33

Aluminium can only be folded

Rollforming facility: Auckland, Hamilton, Christchurch

(Note: all Dimond branches can fold gutter shapes with swages patterns to be confirmed at time of order)

Gutter bracket material and thickness	Internal	Galvanised	1.15mm
	External	Hot dipped galvanised	3mm x 32mm
		Aluminium	5mm x 30mm
		Brass	3mm x 30mm
		*Stainless steel	3mm x 30mm

Recommended maximum spacings: 900mm spacing

Bracket Centres: Aluminium 450mm Internal - 600mm External

Recommended fixings: Screw fastenings to suit substrate

Internal brackets are not recommended with folded gutter without a 4mm diameter aluminium rivet fixing through the gutter and bracket.

*Note: A PVC barrier tape must be placed between the inside of the stainless-steel bracket and the Box 125 gutter to isolate and avoid dissimilar metal contact.

Note: For Installation of gutters in snowfall areas refer to the section **Gutter brackets in snowfall areas** in the Dimond roofing Installers Guide.

DESIGN DETAILS

Design details covering residential & commercial are available at www.dimond.co.nz in PDF, DWG & RVT files under each product section.

ROOF DRAINAGE DESIGN

The objective of roof drainage systems is to maintain a weatherproof building, to minimise the risk of injury or inconvenience due to flooding, and to avoid potential monetary loss and property damage – including to the contents of buildings.

Roof drainage design requires consideration of:

- Type of gutter (external, internal, valley, or roof gutter)
- rainfall intensity
- catchment area
- gutter fall
- gutter-cross-sectional area and wetted surface area, and
- outlet and downpipe capacity.

More information is available under 5.3 of NZMRM COP at www.metalroofing.org.nz

PUBLICATIONS

To achieve the product's full potential, it must be designed, installed, and maintained in accordance with Good Trade Practice. For more information, please refer to:

NZS E2/AS1: www.building.govt.nz

NZMRM: New Zealand Metal Roofing and Wall Cladding Code of Practice – www.metalroofing.org.nz

NZMRM: Installation Guide – Metal Longrun Roofing and Cladding – www.metalroofing.org.nz

RANZ: How to Guides – www.ranz.co.nz

Pacific Coil Coaters: Choose the Right Roof
www.colorcote.co.nz

Pacific Coil Coaters: Maintenance Schedule
www.colorcote.co.nz

Pacific Coil Coaters: Environmental Product Declaration
www.colorcote.co.nz

New Zealand Steel: Environmental Categories, Warranty & Product Maintenance Recommendations Brochure
www.colorsteel.co.nz

New Zealand Steel: Maintenance Recommendations Bulletin – www.colorsteel.co.nz

New Zealand Steel: Installers Guide www.colorsteel.co.nz

BRANZ: Good Profiled Metal Roofing and Wall Cladding – www.branz.co.nz

MBIE: Guide to tolerances, materials and workmanship in new residential construction 2015 – www.mbie.govt.nz

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Website: <https://www.dimond.co.nz/>

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Address: 48 Victoria Street, Onehunga, Auckland 1061

Place of Manufacture: Aotearoa New Zealand



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Contact us

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